

F

E

D

C

B

A

F

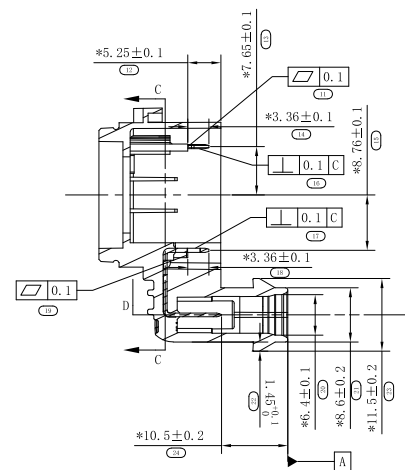
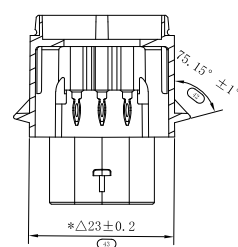
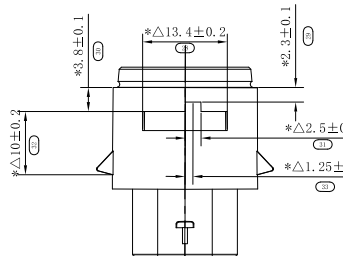
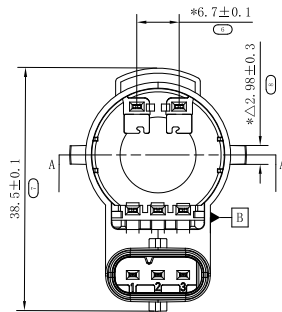
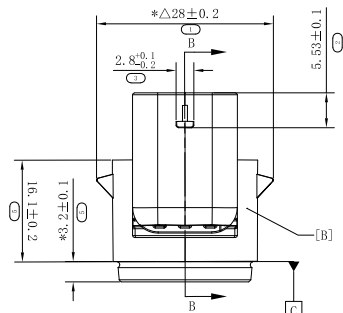
E

D

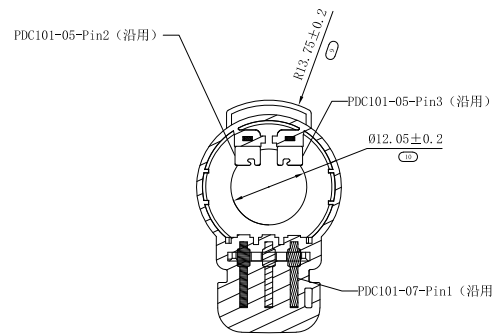
C

DIE ON: YKS499

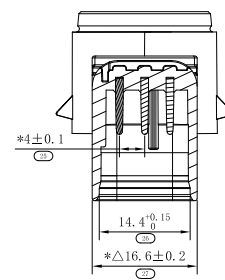
SIZE: A4



截面 B-B



截面 C-C



截面 D-D

- 技术要求:
1. 塑料件表面平整而有光泽, 不允许有气泡、气孔、裂纹、疏松、缩影、流痕和外夹杂质等;
 2. 塑料件表面的毛边、浇口应全部清除、修整, 但不得损伤塑料件本体, 修整后毛边高度应小于0.1mm;
 3. 顶杆痕迹凹入或凸出表面不大于0.15mm;
 4. 模具镶块造成塑料件表面凹凸不平应在尺寸公差范围内;
 5. 带*为重点保证尺寸;
 6. 为主尺寸公差按GB/T 1804-m;
 7. 未注明尺寸按3D数模;
 8. 塑料牌号为金发PA66-G15 UVBK120, 颜色为黑色;
 9. 外观检验要求按《Q/HQC.MBS_R29 汽车电子塑料件通用检验规范 V01.01》;
 10. 外观等级表示为: 指定面[A]、[B], 未标注为[C]级面;
 11. 不允许使用脱模剂;
 12. 皮纹和颜色参考样品;
 13. 产品需吸湿处理(85%湿度, 24h, 含水率0.15%~3%);
 14. 插针处毛刺不允许遮挡焊盘;
 15. 零件与上盖装配后无晃动;
 16. 满足RoHS 2.0环保标准。

REV.	ECN. NO.	DRAWN	DATE	EC.content
A.O	NEW	Frankie	2024/04/23	-



⊗: QUALITY CONTROL ITEM		GENERAL TOLERANCE		PART NO.: CD114-C011-1000		
APPROVED		.X±0.10	.X'±2'	TITLE: PDC102-04-整体总成		
CHECKED		.XX±0.05	.X'±1'			
DRAWN		.XXX±0.03		UNIT: mm	SCALE: 1:1	SHEET: 1/1
						REV.: A.O